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## Non-Phthalate Plastisol Inks (Midori Series)

High Gloss Clear Thick Gel I-10-9912

### Applications

\* To create super gloss textured effects on fabric-textured surfaces.

### Features

\* Firm body (viscosity breaks down when worked)



### General Info:

High Gloss Clear Thick Gel was made for special effects. It will create a super glossy wet look when printed as a top coat. Can be worked with High Density screens to create dome like effect.

Can be used as an underbase when extreme stretch is required, will give aproximatively 500% gain in stretch.

<b>Technical</b>	
<b>Bleed Resistance</b>	NONE
<b>Opacity</b>	CLEAR BASE
<b>Storage</b>	Between 65F and 80F. Keep out of direct sunlight
<b>Mesh</b>	85 - 230
<b>Stencil</b>	Any direct emulsion or capillary film
<b>Wet on Wet printing</b>	Cannot be printed wet on wet
<b>Modifications</b>	Can use curable reducer, G&S base, Puff Additive
<b>Squeegee Hardness &amp; Angle</b>	Medium to Hard with 15 degree angle
<b>Flashing</b>	700F for 10 seconds, to make the surface tack free
<b>FUSION</b>	325F for 1 to 1,5 minute, temps can be increased and dwell reduced

**Regular price \$85/ gallon or \$404 in a 5g container**

**On Special for \$72.00/ gallon or \$343 for a 5g container**

**Shipping and taxes not included**