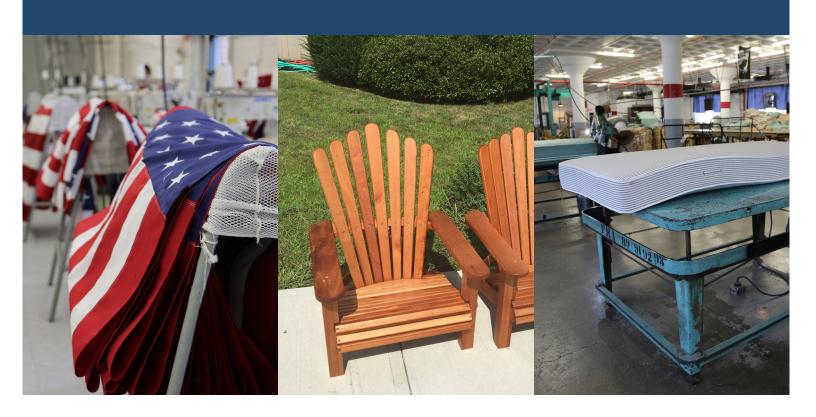




PRODUCTS AND SERVICES

CATALOG FY24





The mission of Massachusetts Correctional Industries is to offer diverse, self-sustaining programs that are beneficial to incarcerated individuals and economical for the Commonwealth. Participants are provided vocational instruction on current equipment and technologies while producing a variety of high-quality products.

Each of our programs encourages the development of valuable skills along with a positive work ethic, better positioning incarcerated individuals for success in the workforce and community upon reentry.

We at MassCor would like to take this opportunity to thank you for your patronage throughout the years. We look forward to providing you with even more quality products in the future.

How to Order

You can place an order by phone, mail, fax or e-mail. When ordering please include the product's catalog number, your desired quantity, size, and color, your purchase order number, as well as your billing and shipping addresses. If you have special delivery instructions or need the product expedited, please inform your sales agent at this time.



CALL

1-800-222-2211 508-422-1956 (Milford Showroom) Mon-Fri 8am-4pm



MAIL

MassCor Industries 50 Maple Street Milford, MA 01757



E-MAIL

MassCor@doc.state.ma.us



FAX

508-422-1954

Our Commonwealth Vendor
Customer Number is:
VTCORRECIND

Our Master Agreement contract number on MMARS is MASSCORINDUSTRIES001 Available @ www.commbuys.com

Payment

Payment is due at time of ordering or net 30 days after delivery, upon approval. Some products may require partial or full payment prior to delivery. Payment may be made by cash, check, debit, or credit cards. We accept Visa, MasterCard, and Discover. Please include your invoice number with all payments.







Shipping and Delivery

MassCor does not deliver outside the Commonwealth of Massachusetts. We offer free tailgate shipping to all government agencies, municipalities, and private owned businesses within mainland Massachusetts; agencies on the Islands and non-governmental agences will incur shipping and handling charges. Orders can be delivered via UPS to residential addresses for an additional charge. Please note that our catalog prices may not reflect all applicable freight charges. Contact your sales agent for additional information.

Governmental agencies within the continental United States may purchase items from MassCor but will incur shipping and handling charges.

Damaged and Defective Goods

MassCor guarantees its products to be free from defects in design, material, manufacturing, and installation (when performed by MassCor). In the event there is an issue with our products, please notify us immediately at 1-800-222-2211. Individual warranties may apply; please see "Warranties" section beginning on page 47.

Cancellations and Refunds

Please call your sales agent or a customer service representative at 1-800-222-2211 regarding cancellations and refunds. Custom orders and items purchased from the Milford showroom are non-refundable. Restocking fees may apply to certain items.

Disclaimer

Due to the current economic situation, our suppliers of raw material have notified MassCor that pricing guarantees are no longer in effect. Therefore catalog prices are subject to change without notice. In keeping with our longstanding tradition of service to Massachusetts companies and agencies, we will strive not to raise our prices. Furthermore, we will continue to provide quality products at competitive prices.

While buying from MassCor is easy and convenient, it is important to know that we utilize a just in time inventory system. This keeps our costs low and allows us to pass those savings on to our customers. As a result, certain items may experience longer lead times.

Frequently Asked Questions

Q. Are purchases from MassCor exempt from state bidding procedures?

A. Yes! Under the State Use Law, when buying from Correctional Industries, Massachusetts agencies, departments, towns, and cities are exempt from the usual bidding process. The size of the purchase is irrelevant.

Q. Who may buy MassCor's products?

A. Massachusetts residents as well as state and federal agencies, businesses, camps, nursing homes, schools, cities, towns, hospitals, police and fire departments, condo associations, social service agencies and many others.

Q. Are the products made and sold by MassCor of high quality?

A. Yes! MassCor buys only high quality parts and components. Our products conform to or exceed industry-wide standards of material and workmanship and they generally meet government specifications and fire standards.

Q. What types of services and products are available from MassCor?

A. SERVICES: optical lab, upholstery, silk screening, embroidery, engraving, and printing. **PRODUCTS:** binders, flags, furniture for the home, office, and outdoor spaces, mattresses, a range of textiles including clothing items, customized apparel, high visibility clothing, roadway signs, directional signage, and many more. For custom items built to your specifications, please contact your sales agent for additional information.

Questions about your invoice? Call our Accounts Receivable Department at 508-422-3507

Buy MassCor and Never Bid Again

MassCor Shop Locations



Massachusetts Treatment Center

Silk Screen, Signs & Decals



North Central Correctional Institute

Optical



Old Colony Correctional Center

Print



M.C.I. Concord

Metal Finishing, Wood Fabrication



M.C.I. Framingham

Flags, Embroidery



M.C.I. Norfolk

Binders, Clothing, Furniture, Mattresses, RMV Plates, and Upholstery



M.C.I. Shirley

Wood Products, Sewing, and Engraving

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BINDERS

3 Ring Binders

8-1/2" x 11" covered in heat sealed vinyl. Available with or without clear overlay. All binders feature a 5" pocket inside the front cover as well as opening and closing boosters. Available in black or blue.



Catalog #	Description	Unit
1/2-RINGS	1/2" Capacity	Each
1/2-RINGS-CO	1/2" w/ Clear overlay	Each
1-RINGS	1" Capacity	Each
1-RINGS-CO	1" w/ Clear overlay	Each
1.5-RINGS	1-1/2" Capacity	Each
1.5-RINGS-CO	1-1/2" w/ Clear overlay	Each
2-RINGS	2" Capacity	Each
2-RINGS-CO	2" w/ Clear overlay	Each
2.5-RINGS	2-1/2" Capacity	Each
2.5-RINGS-CO	2-1/2" w/ Clear overlay	Each
3-RINGS 3-RINGS-CO	3" Capacity 3" w/ Clear overlay	Each Each

Certificate / Presentation Holder

8-1/2" x 11" portrait or landscape folder with foil embossed cover design. Available in black or navy.

Catalog #	Unit
C1003	Each



Padfolios

Heat seal vinyl covered padfolios featuring a 5" pocket inside the front cover and lined paper insert. Available in black or blue.

Catalog #	Description	Unit
PADFOLIO-S-S-Y	3-1/2" x 6" small padfolio	Each
PADFOLIO-M-S	6-3/4" x 9" medium padfolio	Each
PADFOLIO-L-S	8-1/2" x 11" large padfolio	Each
PADFOLIO-BDU-S	4-1/2" x 10" BDU padfolio	Each



*For "Y" please specify if you would prefer the small padfolio to open like a book (BOOK) or open from the bottom up (TOP)

Pads

Yellow ruled pad paper

Catalog #	Description	Unit
C1002	8-1/2" x 11"	Each
C1001	5" x 8"	Each

Silk Screen Fees



Foil Stamping Fees

Applies to standard colors.			Catalog #	Description	Price
Catalog #	Description	Price	FSD-1	Custom stamping die; one-time fee	\$50.00
		AC 00		31.0 41.1.0 100	

Catalog #	Description	Price	FSD-1	Custom stamping die; one-time fee	\$50.00
SS1	1 Color	\$2.00	FSDA-1	Applying foil stamp to	\$1.50
SS2	2 Colors	\$2.00	1 00/(1	binder or padfolio	ψ1.00
SS3	3 Colors	\$2.00	FSDA-2	Additional line for name, date, etc.	\$1.00

FLAGS

Our U.S. flags feature individually sewn stripes and embroidered stars. Outdoor flags up to 5' x 8' feature brass grommets at the hanging points; larger sizes feature a rope for added support.

U.S. Nylon

Available with or without fringe.

Catalog #	Description
N-201	U.S. 3' x 5'
N-202	U.S. 4' x 6'
N-203	U.S. 5' x 8'
N-206	U.S. 6' x 10'
N-205	U.S. 8' x 12'
N-208	3' x 5' with fringe
N-211	4' x 6' with fringe



U.S. Cotton

Catalog #	Description
C-11	U.S. 3' x 5'
C-12	U.S. 4' x 6'
C-13	U.S. 5' x 8'
C-16	U.S. 6' x 10'
C-15	U.S. 8' x 12'
C-13-1	Interment Flag

House Flag

3' x 5' nylon U.S. flag. House flag kit includes one 3' x 5' flag, pole, and aluminum bracket.

Catalog #	Description
HS-201	House flag only
N-214	House flag kit

Premium U.S. Cemetery Flags

12" x 18" flag available on 30" long, 3/8" wide gold-tipped dowel with a blunt or stake end.

Catalog #	Description	
CR-3-P-BL	Blunt dowel	
CR-3-P-PT	Stake end dowel	

U.S. Wind Resistant

Knitted hercules polyester gives these flags excellent durability. Recommended for high wind areas and unpredictable weather.

Catalog #	Description
WRN-201	U.S. 3' x 5'
WRN-202	U.S. 4' x 6'
WRN-203	U.S. 5' x 8'
WRN-206	U.S. 6' x 10'
WRN-205	U.S. 8' x 12'

The following are the recommended sizes to purchase in accordance with the height of your flag pole:

20' Pole - 3' x 5' Flag | 25' Pole - 4' x 6' Flag | 30' Pole - 5' x 8' Flag 35' Pole - 6' x 10' Flag | 40' Pole - 8' x 12' Flag

Commonwealth of Massachusetts

The Commonwealth of Massachusetts flag is available in nylon and is silk-screened in vibrant colors. Available with or without fringe.





Catalog #	Description
NS-222	MA 3' x 5' without fringe
NS-223	MA 4' x 6' without fringe
NS-224	MA 5' x 8' without fringe
NS-227	MA 6' x 10' without fringe
NS-226	MA 8' x 12' without fringe
NS-228	MA 3' x 5' with fringe
NS-231	MA 4' x 6' with fringe

POW/MIA Nylon

To show "You Are Not Forgotten," proudly display our POW/MIA flag, made of nylon with the silk-screened design on both sides.

Catalog #	Size
N-POW-1	3' x 5'
N-POW-2	4' x 6'
N-POW-3	5' x 8'
N-POW-6	6' x 10'
N-POW-5	8' x 12'



Public Safety Personnel Flags

MassCor offers silver line flags and silver line American flags for correction officers, blue line flags and blue line American flags for police officers, and red line flags and red line American flags for firefighters. Available with brass grommets or a pole sleeve.

Replace "XXX" of the Catalog # with either BLF (Police), RLF (Fire Fighters), or SLF (Corrections)

Catalog #	Description
XXX2X3	2' x 3'
XXX3X5	3' x 5'
XXX4X6	4' x 6'
XXX5X8	5' x 8'
XXX6X10	6' x 10'







Replace "XX" of the Catalog # with either BL, RL, or SL

Catalog #	Description
N3X5XX	3' x 5'
N4X6XX	4' x 6'
N5X8XX	5' x 8'







_



Indoor Wooden Flagpoles

Indoor flag pole with brass fixings at conjoining ends

Catalog #	Size
A-14	7' tall, 1-1/4" diameter
A-5	8' tall, 1-1/4" diameter
A-6	9' tall, 1-1/4" diameter

Flag Display Case

Catalog #	Description
A-10	Triangular oak interment flag holder with plexiglass front



Accessories

Catalog #	Description			A-1	A-2
A-1	7" Eagle, ind	oor flag pole topper,	gold	A-1	A-2
A-2	7" Fancy spe	ear, indoor flag pole t	topper, gold		A
A-3	6" Cords and	l tassels, gold rayon		100 2 301	
A-4	Gilded flag s	tand for indoor flag p	poles	D. (2)	
A-8	5' Wooden h	ouse flag pole w/ ba	II		
A-9	1" Diameter t aluminum	flag bracket, one pos	sition,	A-3	A-4
A-9A	Flag bracket white, adjust	, includes mounting able	screws,		
A-11	10" Flag po with quick lin	le retainer ring, wh k	ite beaded		
A-12	Snap hook, s	stainless steel			
A-15	Snap hook c	overs, gray			
	A-9	A-9A	A-11	A-12	A-15
		B			0

REUPHOLSTERY



Let MassCor breathe new life into your old furniture!



When requesting a quote, please provide photographs as well as dimensions. Please note, MassCor is unable to reupholster recliners, sleep sofas, or items made of leather or suede.

Before



After



Before



After



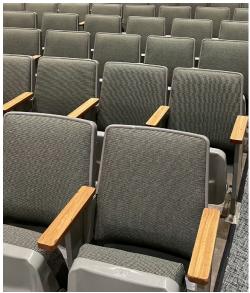
AUDITORIUM REUPHOLSTERY

MassCor is proud to work with local communities to enhance their auditoriums with custom reupholstery.













CUSTOM FURNITURE

In addition to our standard line of wooden furniture, MassCor also offers high quality custom pieces made to your specifications. Submit your architect's plan, CAD drawings, blue prints, or dimensions for a free, no obligation estimate. Contact us for additional details.

Map Storage Center



Barn Doors



Board of Selectmen and Town Hall Desks





KITCHEN CABINETS



Our Wood Shop specializes in custom cabinetry that ties rooms together. Let us enhance your office or home spaces with our fine storage craftsmanship!

Cabinet pricing does not include installation; please contact us for additional details.





WOOD FURNITURE

All items are made of maple or oak with an optional stain finish. Please indicate stain preference at the time of your order. Stain swatches are available on our website.

Standard stains include: black, dark umber, strong white, silverstone, storm, biscotti, burly wood, chestnut, tawny, ginger, honey blonde, amber, cinnamon, brick, coffee, walnut, sangria, vermilion, and burgundy.

Presidential Desk

Catalog # Description 85P No return 85PE Left or right return

Presidential Desk

72" W x 36" H double pedestal desk with decorative moulding, brass handles, center pencil drawer, and optional left or right return. Please specify your drawer choices per pedestal: three box drawers, one box drawer and one file drawer, or two file drawers.

Executive Pedestal Desk



72" W x 36" H double pedestal desk with solid wood top and two writing slides. Please specify your drawer choices per pedestal: three box drawers, one box drawer and one file drawer, or two file drawers.

Catalog #	Description
EX7236	No return
EX7236XR	With 48" x 24" return

Executive Credenza

Solid wood top, three cabinets, three adjustable shelves, 72" W x 25" D x 30" H.

Catalog #
EXCD7225



Student Desk



24" x 48" single pedestal desk with three box drawers and a privacy panel.

Catalog #	Description
JER4824	Veneer top
SD4824	Solid wood top

Contemporary Desks

Standard contemporary desks are available as a double pedestal or single pedestal desk with right or left return. Contemporary secretary desks are single pedestal desks with a left or right return. Please specify your drawer choices per pedestal: three box drawers, one box drawer and one file drawer, or two file drawers.



Catalog #	Description
81R50X32WT	50" x 32" contemporary desk with right side pedestal and one writing slide
81L50X32WT	50" x 32" contemporary desk with left side pedestal and one writing slide
82D62X34WT	62" x 34" contemporary desk. Double pedestal
84R72X34WT	72" x 34" contemporary secretary desk with 46" x 24" right side return
84L72X34WT	72" x 34" contemporary secretary desk with 46" x 24" left side return

Conference Tables



CTP7236

Catalog #	Description
CTP7236	Solid wood top, panel ends. 72" x 36"
CTP9636	Solid wood top, panel ends. 96" x 36"
68E72X36BN	Fluted legs, bullnose top. 72" x 36"
68E96X36BN	Fluted legs, bullnose top. 96" x 36"

Bookcases



Solid maple or oak with adjustable shelves. Shelf styles coordinate with our Executive and Contemporary style desks.

Catalog #	Description
92E60X48BN	Executive bookcase. Three shelves: one fixed and two adjustable. 60" H x 48" W
91	Contemporary bookcase. Two adjustable shelves. 48" W x 48" H

Settees

All settees are 20" D x 31" H and available in all standard stain options.



Catalog #	Description
60-04	4' long
60-05	5' long
60-06	6' long
60-07	7' long
60-08	8' long
60-10	10' long

Coat Rack

73-1/2" tall. Four brass plated coat hooks, with floor glides. Available in oak or maple.

Catalog

WD-COATRACK



Lecterns



47" H x 28" W x 20" D. The angled top along with a paper/book stop keep your presentation materials in place. Features adjustable floor glides and wire grommet hole.

Catalog #	Description
L47	Closed back
L47-D	Adjustable shelves. Doors stay closed using magnetic latches.

Bureaus

Solid maple or oak, handle free, continuous pull.

Catalog #	Description
OB3D	3 drawers, 34" W x 30" H x 20" D
OB4D	4 drawers, 34" W x 39" H x 20" D
OB5D	5 drawers, 34" W x 48" H x 20" D



OFFICE FURNITURE

Chairs: Upholstered & Ergonomic

Standard colors: black, gray, navy, and wine. Please contact us for pricing on additional colors. (FR) indicates chairs that can be built fire rated, CAL133 compliant



Breathe Chair

Mesh back, adjustable arms, adjustable lumbar support, and headrest. Only available in black.

Catalog #N801-10
N801-10FR



Breathe Jr. Chair

Mesh back, adjustable arms, adjustable lumbar support. Only available in black.

Catalog #	Description
N801-20A	With arms
N801-20NA	Without arms
N801-20FR	With arms
N801-20NAFR	Without arms



Ithaca Task Chair

Standard adjustable back height and back lock. Optional adjustable seat depth, arm height, and arm width.

Catalog #	Description
ITH-162	With arms
ITH-162NA	Without arms
ITH-162FR	With arms
ITH-162NAFR	Without arms



Ithaca Guest Chair

Contoured foam guest seating with a sled base. With or without fixed loop arms.

Catalog #	Description	
ITH-160	With arms	
ITH-160NA	Without arms	
ITH-160FR	With arms	
ITH-160NAFR	Without arms	

Ithaca Task Stool



Thick contoured foam seat and back. Adjustable back height and back lock. Optional adjustable seat depth, arm height, and arm width. Available with or without T-arms. Pedestal base only available in black.

Catalog #	Description	
ITH-163	With arms	
ITH-163NA	Without arms	
ITH-163FR	With arms	
ITH-163NAFR	Without arms	

Add memory foam to your Ithaca Task Chair and Stool for added comfort for only \$50



Snap Mid Back Chair

Adjustable back height and seat depth. Available with or without arms.

Catalog

SLB-142 SLB-142NA

SLB-142FR

With arms
Without arms
With arms

SLB-142NAFR

Without arms



Pilot Task Chair

Height-adjustable back. Height and width-adjustable T-arms. Independent seat and back angle adjustments.

Catalog #

PC-247

PC-247FR



Snap Stool

Adjustable back height and seat depth. Features a stable 26" five-star base and foot ring in black or chrome.

Catalog

SST-26 SST-26FR With arms
Without arms



Folding Chair

Heavy-duty steel seat and backrest. Available in beige, black, and gray.

Catalog #

401D



Attain Stack Chair

Armless, with flex-back comfort. Four legs with casters or glides. Poly seat and back. Please contact for upholstery options.

Catalog #

12583



Attain HD Stack Chair

Armless, with flex-back comfort. Wire chrome base. Poly seat and back. Please contact for upholstery options.

Catalog #

12580

Transport Dolly

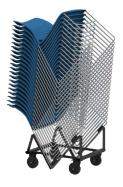
Easily store and transport stacking chairs.



Attain 4 leg Stack Chair dolly. Holds 15 chairs with poly seat and back or 8 chairs with upholstered seat and back.

Catalog #

12981



Attain HD Stack Chair dolly. Holds 30 chairs with poly seat and back or 15 chairs with upholstered seat and back.

Catalog #

13220



Navigator Nesting Chair

Flip-up seats and casters allow for easy storage and transportability. Poly back with upholstered seats.

Catalog # Description
NNC With arms

NNCA Without arms

Furniture Partners

Complete furnishing solutions are available through our partnerships with Bay Products, Interior Resources, OEI, Moduform, and Norix. With customizable solutions for work stations and communal areas alike, outfit your space in the way that works best for how you work.









File Cabinets

Available in a variety of enamel colors. Please contact for pricing.

Vertical file cabinets: sizes 15" & 18" wide, 2-5 drawers Lateral file cabinets: sizes 30", 36" and 42", 2-4 drawers

Pedestal file cabinets: sizes 24" and 30" deep

Replacement Parts

Parts for third party products are available by special order. For prices and information contact Customer Service 1-800-222-2211

OUTDOOR FURNITURE

Metal Picnic Tables





All metal picnic tables are made from cold-rolled steel. Rectangular and square tables feature rounded corners for safety. Round picnic tables have four separated seats. ADA compliant tables include openings for accessibility.

Catalog #	Description
MROUNDPT-46-PWDC	46" round table
MSQPT-46-PWDC	46" square table
MRPT-72-PWDC	6' rectangular table
MRPT-96-PWDC	8' rectangular table
MROUND-ADAC-46-PWDC	ADA compliant 46" round table
MSQADAC-46-3-PWDC	ADA compliant 46" square table

Standard Benches

Standard style benches are formed from a single sheet of coldrolled steel, molded into a durable and ergonomic high back design. Available with or without arms.

Catalog #	Description
MPBST-48-PWDC	4' bench
MPBST-72-PWDC	6' bench
MPBST-96-PWDC	8' bench



Premier Benches



Made from individually cut metal pieces assembled into a durable, ergonomic, and aesthetic bench that will last. Available with or without arms.

Catalog #	Description
MPBPR-48-PWDC	4' bench
MPBPR-72-PWDC	6' bench
MPBPR-96-PWDC	8' bench

Wood Picnic Tables

Fir, pressure treated base, brown or red stain available. ADA compliant tables include openings for accessibility.

Catalog #	Description
N802	5' picnic table
N805	6' picnic table
N803	ADA compliant 8' picnic table
N804	ADA compliant 10' picnic table





Adirondack Chairs



Made from Spanish Cedar wood with a clear finish and water seal or painted.

Catalog #	Description
70-01SC	Adirondack chair
70-02	Adirondack footrest

Heavy Duty Fire Pit

High grade steel circle and square fire pits. Square fire pits feature two doors and a removable ash trap. Custom designs may be cut into or airbrushed onto the sides.

Catalog #	Description
MHDFIRE-4X4-EC	4' x 4' Square
MHDFIRERND-3-EC	3' Round
MHDFIRERND-4-EC	4' Round





Trash Receptacles



36" tall, 26" circumference, 32 gallon capacity. Optional lid top or side door opening. Chain for lid top and rain bonnet can be added to all receptacles.

Catalog #	Description
32MTR-PWDC	Lid top
32MTR-DOOR-PWDC	Side door
MTCHAIN	Lid top chain
MTBONNET	Rain bonnet

Recycling Bins

18" x 18" x 36" with a 6" x 6" opening in the removable top. Finished with a powder coating.

Catalog # RCB-001



Bike Racks

Made with galvanized steel to withstand harsh weather conditions. Finished with a powder coating. For U-bend bike rack, please specify mounting preference: surface or inground mount.

Catalog #	Description
MTBIKERACK-UBEND	22" W x 36" H u-bend bike rack. Capacity: 2 bikes.
MTBIKERACK-2SIDED-8	62" L x 37-1/2" W x 34" H with double-sided entry. Capacity: 8 bikes.
MTBIKERACK-2S-10	75-1/4" L x 36" W x 33-1/2" H with double-sided entry. Capacity: 10 bikes





Contact for Pricing

Smokers

Steel smoker. All sizes come with fire box; large smoker also comes with shelf.

Catalog #	Description
S-1	Large smoker 54" L x 54" H
LS-1	Small smoker





Log Rack



Keep logs on-hand and organized. Made from 1/2" galvanized steel rod, painted black.

Catalog #	Description
NLLOG-1	30" Diameter
NLLOG-2	42" Diameter

Lifeguard Chair

30" wide at top, 81" wide at bottom. Two composite 26" wide seats. Features welded armrests and mount hole for an umbrella.

Catalog

LGC



Grill



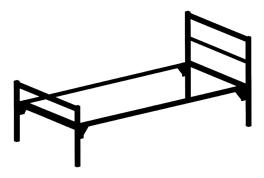
20" W x 14" D. Can be secured to a pad or set into the ground. Open front allows for easy ash removal and cleaning.

Catalog # MGRILL-01

Bed Frames

Metal bed frames are available in 30" or 36" widths. Wood headboards and footboards also available.

Catalog #	Description
N5178-6	30" x 80" No Head/Footboard 16GA
N5178-2	30" x 80" with Wood Head/Footboard 16GA
N5178-5	36" x 80" No Head/Footboard 16GA
N5178-1	36" x 80" with Wood Head/Footboard 16GA



Bunk Beds

Made from 16GA steel, all bunk beds include metal headboards and footboards as well as all hardware. Available in either pan or spring style frames. Bunk ladder not included. Assembly is required.*

Detachable bunk bed

Catalog #	Description
N5178-3	Two detachable metal frame beds, 30" W x 80" L
N5178-7	Two detachable metal frame beds, 36" W x 80" L

Unitized bunk bed

Catalog #	Description
N5178-9-30x76	Unitized 16GA metal frame bunk bed, 30" W x 76" L
N5178-9-30x80	Unitized 16GA metal frame bunk bed, 30" W x 80" L



*MassCor offers bunk bed assembly, please contact for additional information

Soft-Sided Footlocker

26" L x 16" W x 14" H soft-sided storage footlocker.

Catalog

SSFL-1



MATTRESSES

Rigid Innerspring Mattresses

Nylon/Vinyl Cover, Resists Fluids

Catalog #	Description	Unit
N429-1	36" W x 76" L x 6" H, without handles	Each
N429-1WH	36" W x 76" L x 6" H, with handles	Each
N429-6	36" W x 80" L x 6" H, without handles	Each
N429-6WH	36" W x 80" L x 6" H, with handles	Each
N429-6C	College mattress, 36" W x 80" L x 6" H	Each

Blue Stripe Ticking

Catalog #	Description	Unit
N429-4	36" W x 76" L x 6" H, without handles	Each
N429-4WH	36" W x 76" L x 6" H, with handles	Each
N429-5	36" W x 80" L x 6" H without handles	Each
N429-5WH	36" W x 80" L x 6" H with handles	Each
N429-F	39" W x 80" L x 6" H	Each



Institutional Mattresses



Catalog #	Description	Unit
N425-5	27"W X 76"L X 4"H	Each
N425-1	30"W X 76"L X 4"H	Each
N425-2	36"W X 76"L X 4"H	Each
Catalog #	Description	Unit
N425-11	27"W X 76"L X 4"H	Each
N425-12	30"W X 76"L X 4"H	Each
N425-13	36"W X 76"L X 4"H	Each
N425-14	27"W X 80"L X 4"H	Each
Catalog #	Description	Unit
N425-15	30"W X 76"L X 4"H	Each
N425-16	36"W X 76"L X 4"H	Each

Twin Mattress & Box Spring

Twin Mattress, Blue Stripe Ticking

Catalog #	Description	Unit
N429-7	39" W x 74" L X 6" H	Each
N429-7WH	39" W x 74" L X 6" H with handles	Each

Twin Mattress, Nylon/Vinyl Cover, Resists Fluids

Catalog #	Description	Unit
N429-8	39" W x 74" L x 6" H	Each
N429-8WH	39" W x 74" L x 6" H with handles	Each



Twin Box Spring, Blue Stripe Ticking

Catalog #	Description	Unit
N430-1	39" W x 74" L x 7" H	Each

Twin Box Spring, Nylon/Vinyl Cover, Resists Fluids

Catalog #	Description	Unit
N430-2	39" W x 74" L x 7" H	Each



Pillows

Catalog #	Description	Unit
N421-1	18" x 28" cotton-filled pillow, blue stripe ticking cover	Each
N421-2	18" x 28" cotton-filled pillow, nylon/vinyl cover, resists fluids	Each
N421-4	18" x 28" dacron/polyester-filled pillow, blue stripe ticking cover	Each
N421-3	18" x 28" dacron/polyester-filled pillow, nylon/vinyl cover, resists fluids	Each

TEXTILES

Sheets, Pillowcases, Towels & Washcloths

Catalog #	Description	Unit
N249-1	Flat Bed Sheets 66" W x 104" L, 50/50, 130 muslin	Dozen
N249-2	Fitted Bed Sheets 58" W x 98" L x 7" H, deep pockets, 50/50, 130 muslin	Dozen
N421-9	Pillowcases 18" W x 28" L, 86% cotton, 14% polyester	Dozen
N249-3	Fitted Sheet, Flat Sheet, and Pillowcase Set	One set
N135	Blanket 62" X 90", Dark Gray, 100% Polyester-Blankets Flame Retardant	Each
N250-4	Bath Towels 22" W x 45" L 86% cotton, 14% polyester	Dozen
N250-5	Hand Towels 16" W x 25" L, 86% cotton, 14% polyester	Dozen
N250-1	Washcloths 10" W x 10" L, 86% cotton, 14% polyester	Dozen
N250-6	Bath Towel, Hand Towel, and Washcloth Set	One set
ML-1	Laundry Bag 24" W x 36" L white nylon mesh, rubber closure, double stitched, twill tag	Each
MLB-3	Laundry Bag 24" W x 36" L white nylon mesh, 10" rope closure, double stitched, twill tag	Each

Shower Curtains

Catalog #	Description	Unit
SC300-10	Green Vinyl Shower Curtain With grommets 84" H x 39" L	Each
SC300-20	Clear/Green/Clear Vinyl Shower Curtain With velcro, 93" H x 37" L	Each
SC300-30	Green Vinyl Shower Curtain With velcro 84" H x 39" L	Each

CLOTHING

For pricing details, additional sizing options, or other questions please contact your sales agent.

Shirts & Jackets

V-Neck Pullover Shirt



Cotton twill with one breast pocket. Available colors: gray, green, maroon, orange, post man blue, red, tan, white, yellow.

Standard sizes: small to 4XL.

Catalog # N210



Crew Neck T-Shirt

Polyester/cotton blend. Available in white. Standard sizes: small to 4XL. Must purchase in quantities of one dozen per size.

Catalog # N253

Chambray Shirt

Lightweight, button down shirts with long or short sleeves. Available in men's and women's sizes from small to 4XL.



Catalog #	Description
N232-L	Men's long sleeve
N232-S	Men's short sleeve
N232-WL	Women's long sleeve
N232-WS	Women's short sleeve

Pants & Shorts

Cotton Twill Shorts



Cotton shorts with an elastic waist band. Available colors: gray, green, maroon, orange, red, tan, white. Standard sizes: small to 3XL.

Catalog # N320

Cotton Twill Pants

Features an elastic waist band. Available colors: gray, green, maroon, orange, post man blue, red, tan, white, yellow. Standard sizes: small to 4XL.

Catalog # N220

Denim Jacket

Blue denim with a blanket lining for warmth. Available in sizes small to 4XL.

Catalog # N130



Denim Pants

Blue denim pants with a zipper fly. Available in waist sizes 28" through 40".

Catalog # N233



Jumpsuits

Denim Jumpsuits

Lightweight blue denim with a front zipper, elastic waist, and no pockets. Standard sizes: small to 3XL.

Catalog # N216

Colored Jumpsuits

Front zipper, elastic waist, no pockets. Available colors: blue/green, gold, green, orange, red, white. Standard sizes: small to 3XL.

Catalog # N218

Other Items

Duffel Bags

Catalog #	Style	Unit
N200-30	12" W x 23" L. Black canvas with velcro flap.	Each
N100-30	10" W x 23" L. Black canvas, with velcro flap and 2" W strap.	Each

Socks



Polyester/cotton blend white socks. Available in two styles: tube socks and low-cut socks. Purchase in quantities of one dozen or more per style.

Catalog #	Style	Unit
N218-9	Tube socks	Dozen
N218-10	Low-cut socks	Dozen

Boxers

Polyester/cotton blend

Catalog #	Waist Size	Unit
N253-28/30	28" - 30"	Dozen
N253-32/34	32" - 34"	Dozen
N253-36/38	36" - 38"	Dozen
N253-40/42	40" - 42"	Dozen
N253-44/46	44" - 46"	Dozen
N253-48/50	48" - 50"	Dozen



HIGH VISIBILITY WEAR

MassCor's line of high-visibility safety wear is designed by real rainwear designers for safety, comfort, and performance. Please contact your sales agent regarding additional sizing requests.

INDUSTRIAL RAINGEAR



Jacket with Detachable Hood

ANSI/ISEA Class 3 compliant rain jacket with detachable hood. Waterproofed with a polyurethane coating. Yellow, with pockets. Standard sizes: medium through 2XL.

Catalog # Quantity

A-2322J Each



Waist Elastic Pants

ANSI/ISEA Class 3 compliant pants with an elastic waistband. Waterproofed with a polyurethane coating. Yellow, with pass-through pockets. Standard sizes: medium through 2XL.

Catalog # Quantity

A-2322WP Each

JACKETS AND SWEATSHIRTS



Bomber Jacket

ANSI Class 3 compliant bomber jacket. Polyurethane-coated with removable fleece lining. Yellow and black, with pockets and a roll-up hood with a drawstring. Standard sizes: medium through 2XL.

Catalog # Quantity

A-8512B Each



Parka

ANSI Class 3 compliant 34" long parka. Polyurethane-coated with a quilted lining. Yellow and black, with pockets and a roll-up hood with a drawstring. Standard sizes: medium through 2XL.

Catalog # Quantity

A-8560B Each



Long Sleeve Pullover Hooded Sweatshirt

ANSI Class 3 compliant pullover hooded sweatshirt with kangaroo pocket. Features 3M brand silver reflective tape. Standard sizes: medium through 2XL.

Catalog #	Quantity
A-8366B	Each



Long Sleeve Sweatshirt

ANSI Class 3 compliant full zipper front with hard hat-friendly hood, two pockets, and two-button top. Features 3M brand silver reflective tape. Standard sizes: medium through 2XL.

Catalog #	Quantity
A-8374B	Each





Short Sleeve T-Shirt

ANSI Class 2 compliant short sleeve hydrowicking polyester t-shirt with one pocket and sewn-on reflective stripes. Standard sizes: medium through 2XL.

Catalog #	Description	Quantity
A-8430	Yellow shirt	Each
A-8431	Orange shirt	Each



Short Sleeve T-Shirt

ANSI Class 2 compliant short sleeve hydrowicking polyester t-shirt with one pocket and printed-on stripes. Standard sizes: medium through 2XL.

Catalog #	Description	Quantity
A-8480PB	Yellow shirt	Each
A-8481PB	Orange shirt	Each

SAFETY VESTS



Velcro Closure Safety Vest

Yellow mesh fabric ANSI class 2 compliant safety vest with a velcro front closure and six pockets. Standard sizes: medium through 2XL.

Catalog # Quantity

A-8404MV Each



Zipper Closure Safety Vest

Yellow mesh fabric ANSI class 2 compliant safety vest with a zipper front closure and six pockets. Standard sizes: medium through 2XL.

Catalog # Quantity

A-8404MZ Each



Breakaway Safety Vest

Yellow mesh fabric ANSI class 2 compliant safety vest. Features a five-point breakaway with two inside and two outside pockets. Standard sizes: medium through 2XL.

Catalog # Quantity

A-VM2 Each



"X" Back Zipper Closure Safety Vest

Yellow mesh fabric ANSI class 2 compliant safety vest with a zipper front closure. Features contrast tape "X" back, two mic tabs, harness opening, and six pockets. Standard sizes: medium through 2XL.

Catalog # Quantity

A-8404X Each



Economy Safety Vest

Non-ANSI compliant, yellow mesh safety vest. Velcro front closure with 3/4" silver prismatic stripes. One size fits most.

A-8420MV Each

HATS



Beanie

ANSI compliant heavy knit beanie with reflective contrast tape.

Catalog #	Description	Quantity
A-H630	Yellow beanie	Each
A-H631	Orange beanie	Each

Customize your safety wear!

Create a professional, uniform look for your team. Add your logo, company name, job title, or other design to our high visibility garments. Contact your sales agent for additional information.



Dye Sublimation

Ideal for all-black artwork.



Silk Screen

Ideal for artwork with up to 4 colors.



CUSTOMIZED APPAREL

Shirts, pants, outerwear, hats, sweatshirts, duffel bags, and more customized with your design via embroidery, silkscreening, and sublimation. Men's, Women's, Youth, and Infant sizes available.

Available brands:











American Apparel



























































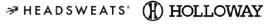






















J•AMERICA
Wholesale Blanks Division





Just Hoods













JERZEES

























THREADFAST







SPYDER STAR*TEE















MassCor can only customize items purchased from our product line. For a full list, please visit

4brandedimprint.com/masscor

Embroidery

Embroidery costs vary based on the physical stitch count, colors needed, complexity of embroidery, the clothing item being embroidered, etc. Please contact your sales agent for additional information.

A one-time digitizing fee may apply.

Stitch Count Price

Small to Medium \$4.50 per item, per location

Large Contact for pricing





Silk Screening

Ideal for artwork with up to 4 colors.

Fees per Location**

1 Color	2 Colors	3 Colors	4 Colors	5 Colors	6 Colors
\$1.75	\$2.25	\$2.75	\$3.25	\$3.75	\$4.00

Dye Sublimation

Best on white or light-colored fabrics and for more complex designs.

Fees per Location

Multicolor \$1.75





Direct to Garment

Great for low-quantity orders and designs with many colors.

Fees per Location

1 Color	2 Colors
\$1.75	\$2.75

^{*}Prices subject to change.

^{**}Silk screening is not available on hats.

PRINTING

MassCor printing offers a wide range of printing products for the home and office. We offer custom designs, high-speed full-color digital and offset printing, a host of bindery services, lamination, and a large selection of inks and papers. If interested in a product not included here, please contact your sales agent.



Letterhead

20# White Sulphite Bond

Letterhead is printed on 8.5" x 11" recycled paper with flat printing in blue or black ink.* Available paper weights: 20# white sulphite bond, 24# rag bond. One-time plate charge will apply, see *Other Fees*.

24# Rag Bond

2011 Willie Galpinic Bolid		24# Rug Boll	u
Catalog #	Quantity	Catalog #	Quantity
00010	1,000	00090	1,000
00030	5,000	00110	5,000
00040	10.000	00120	10.000

Notehead

Notehead is printed on 5.5" x 8.5" 20# sulphite bond recycled paper with flat print in blue or black ink.* One-time plate charge will apply, see *Other Fees*.

Catalog #	Quantity
00170	1,000
00190	5,000
00200	10,000

Padding available, 100 sheets per pad.
See *Other Fees*

Business Cards

Business cards are available in sets of 400 cards. Bleed Digital business cards have images that run off the edge of the card.

Please contact your sales agent regarding pricing for bulk orders. To utilize our interactive business card order form, please visit our website.



The Commonwealth of Massachusetts

Department of Correction

Johnathan Smith

Human Resources

Central Industries Office 1 Industries Drive, Building A P.O. Box 188 Norfolk, MA 02056 je

Tel: 508-850-1080 Cell: 508-472-9314 Fax: 508-850-1092 johnathan.smith@doc.state.ma.us

Catalog #	Description	Unit
00260R	One color business cards. Blue or black raised printed text	Set
00260	One color business cards. Blue or black flat printed text	Set
00280	Two color business cards. Blue and gold seal, raised printed text	Set
00360	Digital business cards, flat printed color. One-sided on 100# white vellum cover. Finished size: 3.5" x 2"	Set
00370-2S-DIGITAL	Digital business cards, flat printed color. Two-sided, on 100# white vellum cover. Finished size: 3.5" x 2"	Set
11673	Bleed Digital business cards, flat printed color. One-sided, on 100# white vellum cover. Finished size: 3.5" x 2"	Set
11918	Bleed Digital business cards, flat printed color. Two-sided, on 100# white vellum cover. Finished size: 3.5" x 2"	Set

Envelopes

Without address window

Standard white #10 envelopes with or without address window, ideal for US letter-sized documents. Single-color printing is available in either blue or black.* Please contact your sales agent regarding custom sizing inquiries. One-time plate charge will apply, see *Other Fees*.

Catalog #	Quantity	Catalog #	Quantity
00870	1,000	00940	1,000
00890	5,000	00960	5,000
00910	10,000	00980	10,000

^{*}Raised printing available, \$5.50 per 1,000

With address window

NCR (Multi-Part) Forms

One-time plate charge will apply (see Other Fees)

NCR forms are printed on 8.5" x 11" pre-collated sheets. Please contact your sales agent regarding aditional sizes.

2 Part NCR: White and yellow sheets 4 Part NCR: White, yellow, pink, and goldenrod sheets

Catalog #	Quantity	Catalog #	Quantity
NCR2P8-1/2X11-1M	1,000	NCR4P8-1/2X11-1M	1,000
NCR2P8-1/2X11-5M	5,000	NCR4P8-1/2X11-5M	5,000
NCR2P8-1/2X11-10M	10,000	NCR4P8-1/2X11-10M	10,000

3 Part NCR: White, yellow, and pink sheets **5 Part NCR:** White, yellow, pink, goldenrod, and

green sheets

Catalog #	Quantity	Catalog #	Quantity
NCR3P8-1/2X11-1M	1,000	NCR5P8-1/2X11-1M	1,000
NCR3P8-1/2X11-5M	5,000	NCR5P8-1/2X11-5M	5,000
NCR3P8-1/2X11-10M	10,000	NCR5P8-1/2X11-10M	10,000

Other Fees

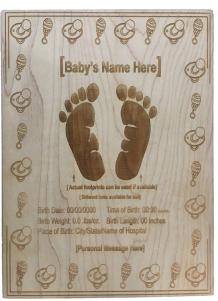
Catalog #	Description	Quantity
00670	Plate charge	1
PR-COLLATE-1M	Collating per thousand	1,000
PR-NUMBER-1ST-1M	Numbering first thousand	1,000
PR-NUMBER-ADD-1M	Numbering additional thousand(s)	1,000
00650	Padding	Per pad
PR-WRAP-1M	Wrapping per thousand	1,000
PR-PUNCH-1M	Punching per thousand	1,000
PR-STAPLE-1M	Stapling per thousand	1,000
PR-SCORE-1ST-1M	Scoring first thousand	1,000
PR-SCORE-ADD-1M	Scoring additional thousand(s)	1,000
PR-FOLD-FIRST-1M	Folding first thousand	1,000
PR-FOLD-ADD-1M	Folding additional thousand(s)	1,000
PR-PERFORATE-1ST-1M	Perforating first thousand	1,000
PR-PERFORATE-ADD-1M	Perforating additional thousand(s)	1,000

ENGRAVING

MassCor is capable of etching, engraving, and cutting multiple surface types with precision. From granite and brick, to wood, metal, and acrylic, customize almost anything! Add your own personal touch to decor, drinkware, awards, memorials, keepsakes, and more.



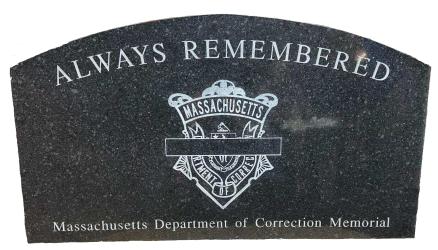














SIGNS

Regulatory and Non-Traffic signs made of .080 gauge aluminum

Regulatory signs feature high intensity prismatic sheeting, making it reflective and easily seen on roadways. Non-Traffic signs do not have prismatic sheeting and are typically used in parking lots or on building exteriors.

Regulatory signs are compliant with FHWA's minimum retroflectivity standards. All MassCor signs are made in compliance with MUTCD regulations.

6" Wide

Regulatory		Non-Traffic		
Size	Catalog #	Size		
6" W x 6" H	SN-NT-6X6	6" W x 6" H		
6" W x 12" H	SN-NT-6X12	6" W x 12" H		
6" W x 24" H	SN-NT-6X24	6" W x 24" H		
	6" W x 6" H 6" W x 12" H	Size Catalog # 6" W x 6" H SN-NT-6X6 6" W x 12" H SN-NT-6X12		

12" Wide

Regulatory		Non-Traffic	
Catalog #	Size	Catalog #	Size
SN-REG-12X6	12" W x 6" H	SN-NT-12X6	12" W x 6" H
SN-REG-12X12	12" W x 12" H	SN-NT-12X12	12" W x 12"H
SN-REG-12X18	12" W x 18" H	SN-NT-12X18	12" W x 18" H
SN-REG-12X24	12" W x 24" H	SN-NT-12X24	12" W x 24" H
SN-REG-12X36	12" W x 36" H	SN-NT-12X36	12" W x 36" H
SN-REG-12X72	12" W x 72" H	SN-NT-12X72	12" W x 72" H

18" Wide

Regulatory		Non-Traffic	
Catalog #	Size	Catalog #	Size
SN-REG-18X18	18" W x 18" H	SN-NT-18X18	18" W x 18"H
SN-REG-18X24	18" W x 24" H	SN-NT-18X24	18" W x 24"H
SN-REG-18X36	18" W x 36" H	SN-NT-18X36	18" W x 36"H
SN-REG-18X48	18" W x 48" H	SN-NT-18X48	18" W x 48"H

24" Wide

Regulatory		Non-Traffic	
Catalog #	Size	Catalog #	Size
SN-REG-24X6	24" W x 6" H	SN-NT-24X6	24" W x 6" H
SN-REG-24X8	24" W x 8" H	SN-NT-24X8	24" W x 8" H
SN-REG-24X12	24" W x 12" H	SN-NT-24X12	24" W x 12" H
SN-REG-24X18	24" W x 18" H	SN-NT-24X18	24" W x 18" H
SN-REG-24X24	24" W x 24" H	SN-NT-24X24	24" W x 24" H
SN-REG-24X30	24" W x 30" H	SN-NT-24X30	24" W x 30" H
SN-REG-24X36	24" W x 36" H	SN-NT-24X36	24" W x 36" H
SN-REG-24X48	24" W x 48" H	SN-NT-24X48	24" W x 48" H

30" Wide

Regulatory		Non-Traffic		
	Catalog #	Size	Catalog #	Size
	SN-REG-30X24	30" W x 24" H	SN-NT-30X24	30" W x 24" H
	SN-REG-30X30	30" W x 30" H	SN-NT-30X30	30" W x 30" H
	SN-REG-30X36	30" W x 36" H	SN-NT-30X36	30" W x 36" H
	SN-REG-30X48	30" W x 48" H	SN-NT-30X48	30" W x 48" H

36" Wide

Regulatory		Non-Traffic	
Catalog #	Size	Catalog #	Size
SN-REG-36X12	36" W x 12" H	SN-NT-36X12	36" W x 12" H
SN-REG-36X18	36" W x 18" H	SN-NT-36X18	36" W x 18" H
SN-REG-36X24	36" W x 24" H	SN-NT-36X24	36" W x 24" H
SN-REG-36X30	36" W x 30" H	SN-NT-36X30	36" W x 30" H
SN-REG-36X36	36" W x 36" H	SN-NT-36X36	36" W x 36" H
SN-REG-36X48	36" W x 48" H	SN-NT-36X48	36" W x 48" H
SN-REG-36X60	36" W x 60" H	SN-NT-36X60	36" W x 60" H

Pricing applies to single-sided, one color signs.* For each additional color, add \$1.85.

Available colors: blue, green, orange, red, white, yellow.

48" Wide

Regulatory		Non-Traffic	
Catalog #	Size	Catalog #	Size
SN-REG-48X18	48" W x 18" H	SN-NT-48X18	48" W x 18" H
SN-REG-48X30	48" W x 30" H	SN-NT-48X30	48" W x 30" H
SN-REG-48X36	48" W x 36" H	SN-NT-48X36	48" W x 36" H
SN-REG-48X48	48" W x 48" H	SN-NT-48X48	48" W x 48" H

72" Wide

Regulatory		Non-Traffic		
	Catalog #	Size	Catalog #	Size
	SN-REG-72X12	72" W x 12" H	SN-NT-72X12	72" W x 12" H
	SN-REG-72X48	72" W x 48" H	SN-NT-72X48	72" W x 48" H



Galvanized steel U-channel sign posts are available for mounting in both 10' and 12' lengths. Hardware is not included.

Shaped Signs

Octagon

Regulatory		Non-Traffic		
Catalog #	Size	Catalog #	Size	
SN-OCT-24INCH	24" diameter	SN-OCT-NT-24INCH	24" diameter	
SN-OCT-30INCH	30" diameter	SN-OCT-NT-30INCH	30" diameter	
SN-OCT-36INCH	36" diameter	SN-OCT-NT-36INCH	36" diameter	

Circle

Regulatory		Non-Traffic	
Catalog #	Size	Catalog #	Size
SN-CIR-30INCH	30" diameter	SN-CIR-NT-30INCH	30" diameter
SN-CIR-36INCH	36" diameter	SN-CIR-NT-36INCH	36" diameter

Triangle

Regulatory		Non-Traffic	
Catalog #	Size	Catalog #	Size
SN-TRI-30INCH	30" diameter	SN-TRI-NT-30INCH	30" diameter
SN-TRI-36INCH	36" diameter	SN-TRI-NT-36INCH	36" diameter

Non-Traffic

Pentagon Regulatory

Catalog #	Size	Catalog #	Size
SN-PEN-30INCH	30" diameter	SN-PEN-NT-30INCH	30" diameter
SN-PEN-36INCH	36" diameter	SN-PEN-NT-36INCH	36" diameter

^{*}Due to the volatility of the aluminum market, pricing is subject to change.

Federal Standard Street Name Signs

Flat aluminum blank with transparency. Available colors: black, blue, brown, green, orange, and red. Optional seal on each side and anti-graffiti film are available; please contact your sales agent for additional information.

9" High

Catalog #	Size
SN-SS-9X24	24" W x 9" H
SN-SS-9X30	30" W x 9" H
SN-SS-9X36	36" W x 9" H
SN-SS-9X42	42" W x 9" H
SN-SS-9X48	48" W x 9" H
SN-SS-9X54	54" W x 9" H

10" High

Catalog #	Size
SN-SS-10X24	24" W x 10" H
SN-SS-10X30	30" W x 10" H
SN-SS-10X36	36" W x 10" H
SN-SS-10X42	42" W x 10" H
SN-SS-10X48	48" W x 10" H
SN-SS-10X54	54" W x 10" H



Specialty Extruded Street Sign

Catalog #	Size
SN-EXTD-24X6INCH	24" W x 6" H
SN-EXTD-30X6INCH	30" W x 6" H

System 2/90 Signs

Make building navigation a breeze with a sliding insert system produced by System 2/90. Available in a variety of sizes and colors, these inserts can be embellished with vinyl or engraved. Contact for pricing.



Custom Signs

Looking for something specific? Ask about our custom sign options, including optional UV-resistant anti-graffiti film. Please contact your sales agent for pricing and additional information.





Wood Products Limited Warranty

About Wood Products

MassCor wood products are made from a variety of species of wood including oak, maple and cedar. Most products include an optional finish. Expansion and contraction of wood products are typical due to changes in climate. Because of this normal movement, opaque finishes may develop slight separation lines in the product joints which may become more noticeable over time and through each season change. These are normal and are not considered quality defects.

Variations in color and grain pattern are natural characteristics of wood and can be more prominent in certain species. These may also result from exposure to light, the elements and the aging process. Because these are normal characteristics of wood products, these variations are not covered under this warranty.

Your wood product should be treated with proper finishing products, as recommended by the finish manufacturer, to keep its original beauty, and in the case of outdoor products, protect it from the elements. To extend the life of your outdoor wood product, this item should be properly covered or stored indoors during inclement weather.

Limited Product Warranty

Massachusetts Correctional Industries (MassCor) warranties its wood products to be free from defects in design, material, manufacturing and installation (when performed by MassCor), under normal use and care for a period of (1) one year from the time of delivery.

This product warranty does not apply to:

- User modifications/alterations or repairs performed after delivery or installation without first obtaining written approval from MassCor
- Material variations or changes in color and grain pattern of wood due to the nature of the species of wood and the aging process
- Customer-supplied material
- Products not used in accordance with recommended installation and application
- Failure to use reasonable care in maintaining the product, as described above
- Neglect, misuse or vandalism

Please notify MassCor immediately of any defects found within the warranty period. MassCor may, after inspection by its authorized representative and at its sole discretion, repair or replace any defective items. MassCor reserves the right to substitute discontinued product with the most similar product in styling, wood species and color available at the time a claim is submitted.

THIS WARRANTY SUPERSEDES AND IS IN LIEU OF ANY OTHER WARRANTIES, EXCEPT AS EXPRESSLY SET FORTH ABOVE, EITHER EXPRESSED OR IMPLIED. UNDER NO CIRCUMSTANCES SHALL MASSCOR BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES.

Questions concerning this warranty should be directed to: MassCor Sales Department

Phone: 774-295-6204

Heated Metal Products Limited Warranty

About Heated Metal Products

To extend the life and enjoyment of your heated metal product, if possible, please cover it when not in use and during inclement weather. If storing, place your product in a safe area to avoid dings or chipping as this may cause rust and ultimately, corrosion. Please refer to section, "Caring for Your Heated Metal Product" at the end of this document for specific suggestions on caring for your heated metal product.

Limited Product Warranty

Massachusetts Correctional Industries (MassCor) warranties its metal products to be free from defects in design, material, manufacturing and installation (when performed by MassCor), under normal use and care for a period of (1) one year from the time of delivery.

This product warranty does not apply to:

- User modifications/alterations or repairs performed after delivery or installation without first obtaining written approval from MassCor
- Customer-supplied material
- Products not used in accordance with recommended installation and application
- Failure to use reasonable care in maintaining the product, as described above
- Neglect, misuse or vandalism

Please notify MassCor immediately of any defects found within the warranty period. MassCor may, after inspection by its authorized representative and at its sole discretion, repair or replace any defective items.

THIS WARRANTY SUPERSEDES AND IS IN LIEU OF ANY OTHER WARRANTIES, EXCEPT AS EXPRESSLY SET FORTH ABOVE, EITHER EXPRESSED OR IMPLIED. UNDER NO CIRCUMSTANCES SHALL MASSCOR BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES.

Questions concerning this warranty should be directed to: MassCor Sales Department

Phone: 774-295-6204

Caring for Your Heated Metal Product

Seasoning your grill helps prevent food from sticking and also adds a layer of flavor to your food as after a while, the seasoning cooks its way into the grate for a lifetime of flavor. Seasoning your grilling grate will also extend its life.

The following are suggestions for seasoning and caring for your fire pit, smoker and grill:

Clean your grill: Before seasoning your grill, it's important to make sure it's clean. Use a wire brush to remove any rust or residue, and then wipe down the grill with a damp cloth. Make sure the grill is completely dry before starting the seasoning process.

Heat up your grill: Turn on your fire pit, smoker or grill and allow it to get hot. The heat will make the metal more porous, therefore enabling the oil to absorb into the metal and create a non-stick surface.

Apply oil: Using a brush or cloth, apply a thin layer of vegetable or canola oil to the entire surface of the grill. (Coconut oil or olive oil may be used as well.) Some people use a spray oil such as PAM.

Heat up your grill again: Let the oil sit on the grill for approximately 10 minutes and then turn up the heat for about 10 to 15 minutes to allow the oil to bake in and create a non-stick surface.

Repeat this process: Repeat the process of applying oil and heating it up, a few times to build up the non-stick surface. Once completed, oil your fire pit regularly – around once per week and after each burn.

Store grill properly: When you are finished cooking, make sure to store your grill properly. Cover it with a grill cover or store it in a dry place to prevent it from rusting.

Remove ashes and debris: After each use, remove remaining ashes and debris as the ashes soak up moisture and promote rust.

Note:

You can use a similar process to treat and care for other steel pieces within your fire pit, such as the fire pit grate with surrounding fire ring. Seasoning steel that is in close contact with the fire will extend its life and help keep it looking clean. Over time, the seasoning on your grill may start to wear off. You will know it's time to re-season when food starts to stick to the grill. Re-seasoning your grate is easy and only takes a few minutes, so don't be afraid to do it as often as needed.

Do Not:

Do not burn plastic in your fire pit.

Do not use lighter fluid.

Do not dowse flames with water – allow to burn out naturally. If time is an issue, then smother flames with sand.

Metal (non-heated) Products Limited Warranty

About Metal Products

To extend the life and enjoyment of your metal products, if possible, please cover all outdoor metal products when not in use and during inclement weather. If storing, place your product in a safe area to avoid dings or chipping which may cause rust and ultimately, corrosion.

Light cleaning of your product with a soft cloth or brush and mild soap and warm water will remove any staining, prevent fading and help keep your product looking new.

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