



SUN WHITE 10-9501

Sun White is a perfect printing white for use on any 100% cotton fabrics. Sun White is a highly economical, high opaque and flashing White. Sun White can be used for a under base or a pop white.

Features

- Smooth Body
- Great Coverage
- Soft Hand
- Produces Bright Colors on a Underlay
- Fast Flashing

Technical

<i>Substrates</i>	Cotton, Poly/Cotton Blends, and Acrylics
<i>Bleed Resistance</i>	Very Little
<i>Opacity</i>	High
<i>Mesh</i>	87 to 280
<i>Screen Tension</i>	20 Newton or more
<i>Stencil</i>	Direct, Indirect & Capillary
<i>Squeegee Type</i>	70 Duro
<i>Squeegee Blade</i>	Sharp
<i>Squeegee Angle</i>	45 degree
<i>Squeegee Speed</i>	Normal
<i>Flashing</i>	Fast. (700 F for 6 seconds). Mesh will effect the flash times.
<i>Gel Temp</i>	158
<i>Cure Temp</i>	1 to 1 ½ minutes at 325 F
<i>Reducer</i>	10-9906 Curable Reducer
<i>Caution</i>	Always test this product for curing, adhesion, crocking, opacity, wash ability, and other requirements in your specific application before using in production.
<i>Storage</i>	Ideally at 80 F. Keep out of direct sunlight and heat.
<i>Wash-up</i>	Any Plastisol Screen wash or Mineral Sprits
<i>MSDS</i>	Sheet Number: 1

Printing Tips

Coverage	Not Clearing	Bleeding	Not Curing
Contact too Close	Stroke Speed too Fast	Use a low bleed white	Slow Belt Speed
Mesh Count too High	Squ. Pressure too Low		Incr. Oven Temp
Stroke too High	Squ. Angle too High		
Check for Bleeding	Squ. Rubber too Soft		
Squ. Pressure too High	Ink too Thick		